

*Taking you places
that fit your Lifestyle*



Born Free RV
1505 13th Street North
Humboldt, Iowa 50548

800-247-1835
www.BornFreeRV.com

The road we've traveled...

Dodgen Industries ~ Born Free RV

Founded in 1947 by John, Joe and Jack Dodgen, Dodgen Industries, Inc. became known for manufacturing feed and grain handling equipment; featuring bulk feed trucks, self-unloading systems, hydraulic loaders and mobile palletizers.



Dodgen Industries, Inc. diversified in 1969 and designed a slide-in camper with a tag-axle which allowed standard pickup trucks to carry larger and heavier campers.



During the early 1970's, the company expanded its position in the recreational vehicle industry with the introduction of its first "Born Free Motorcoach" class C motor home. Ford Motor Company's cutaway chassis became available in 1975 allowing more room in the cab and Dodgen Industries, Inc. developed a molded fiberglass body to fit. Born Free Motorcoach received immediate recognition, winning awards for aerodynamic styling and fuel economy. Born Free Motorcoaches are now offered in a variety of floor plans ranging from 21' to 33' in length, and are available on Ford or GM Chassis. Born Free caters to a niche market of RV enthusiasts who are highly discriminating and insist on a high quality, reliable and durable RV. The typical Born Free customer is 55+ years of age, has owned six RV's and have been active in the RV lifestyle for two decades.

In 2008 new molds were completed making the fiberglass bodies even more aerodynamic, with improved form, fit and function as well as added storage. All vehicles manufactured are constructed with at least three 2" tubular steel roll bars, and wood frame walls. The durable construction and superior drivability of vehicles manufactured by Dodgen Industries, Inc. has contributed to the unique claim of not a single fatality or serious injury in over 40 years.

Dodgen Industries, Inc. is still a privately held corporation based in Humboldt, Iowa. It's Recreational and Commercial Vehicles are sold factory-direct from factory owned sales lots in Humboldt, Iowa. John N. Dodgen owns 100% of the company's voting stock. John C.T. Dodgen is CEO/President and Dennis Day is Vice President.

Potential customers are encouraged to visit the company for a plant tour to see first hand the quality in construction and components which are used in each Dodgen/Born Free vehicle. The dedication to continuous improvement of its products and services is evident in the quality of its coaches and the loyalty of its customers. "The advantage of a small business is flexibility," Dodgen says, "if times change, you can change with them."

The road we've traveled...



This 1974 tag-axle slide-in camper is available for viewing in our factory showroom.



1976 Born Free Motorhome



1973 Born Free Motorhome



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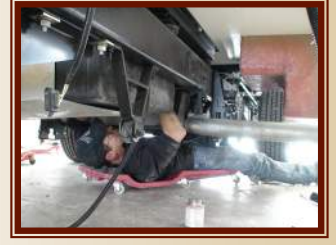
Personalized Quality From Start to Finish...Each Born Free is designed to meet the individual needs of each owner and the options they have selected for their Best In The Industry RV.



Customized Floorplans



Chassis Preparation



Installing Suspension



Fiberglass Fabricators...Preparing fiberglass body, fiberglass exterior storage boxes, fiberglass steps, and other components.



Cabinet Masters...CNC Router, cabinet construction and assembly

Safety Roll Bars



Team Assembly...Each coach is assembled by a team of skilled craftsmen.



Quality Control, Air Test, Water Test, Road Test

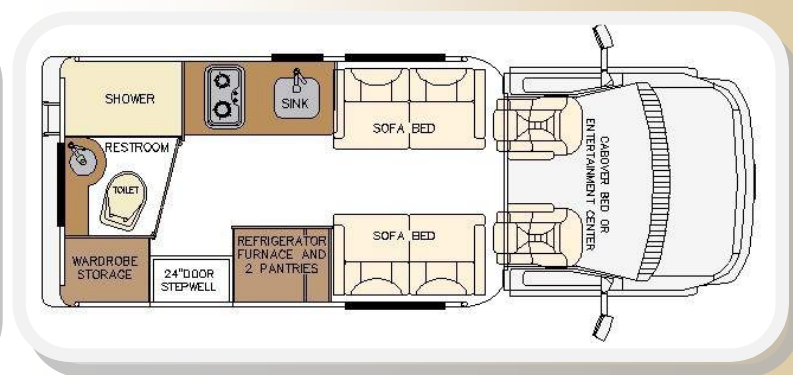
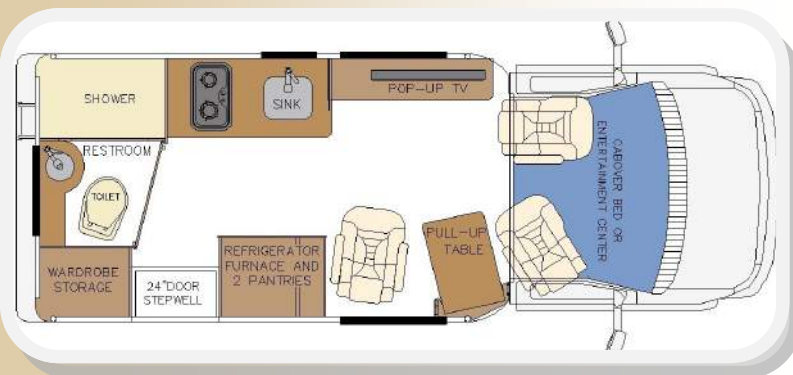
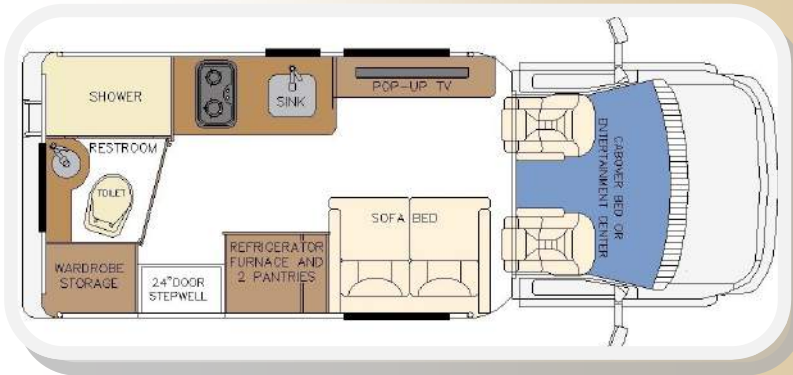
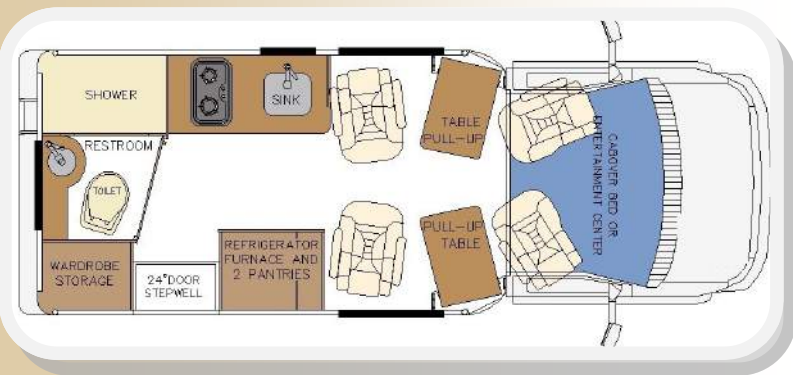


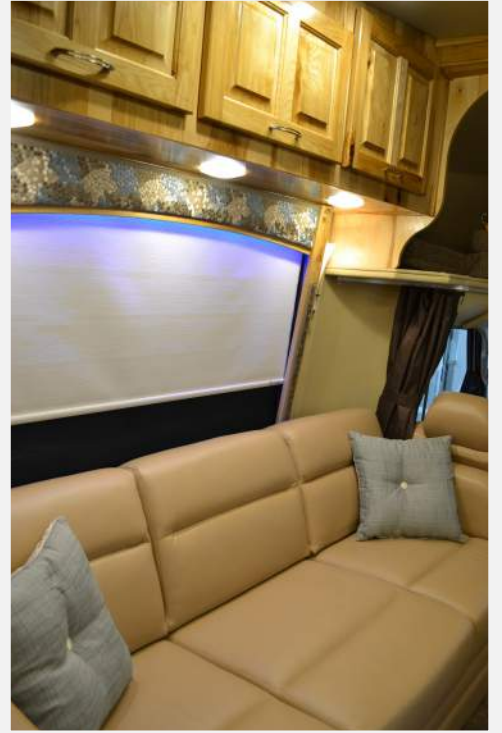
Born Free Jewel

Jewel
21' 10"
(E-Series Chassis)



The Born Free Jewel is Born Free's latest small sized entry into our model lineup. Are you intrigued by Class B vans but yet desire just a bit more roominess? The Jewel is just for you! The compact design makes parking an ease as well as maneuvering in city traffic. For owners who want a travel/tailgate vehicle with the option of overnight camping, this layout is just right for you. With furniture options, full kitchen, large refrigerator, and bathroom with separate shower, the features are accented by Born Free's legendary cabinet quality and workmanship.





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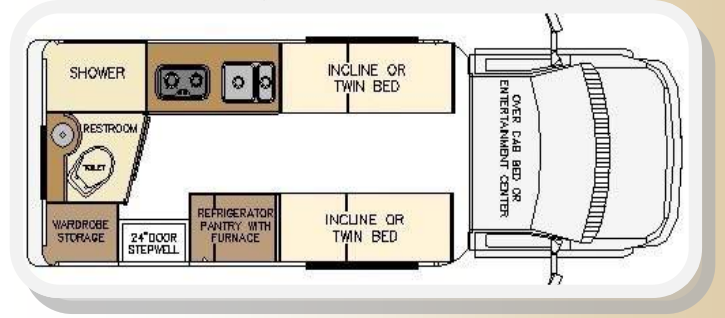
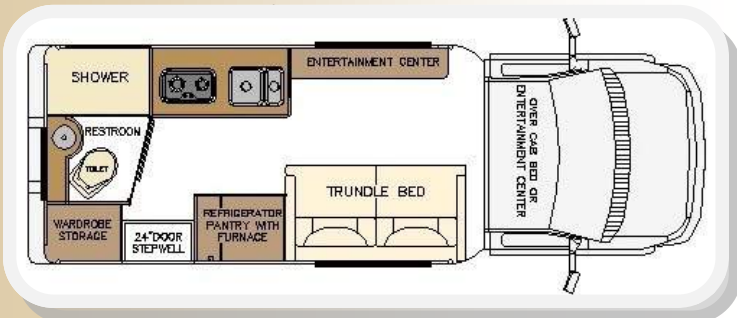
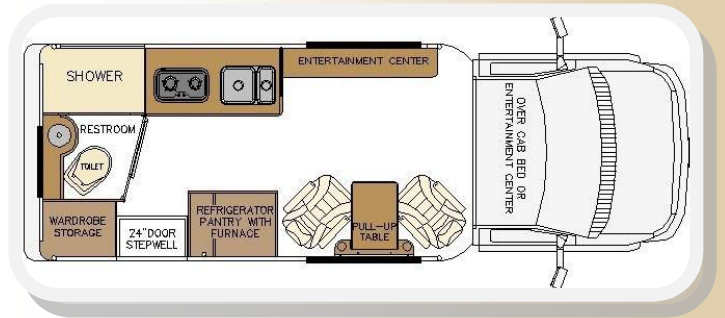
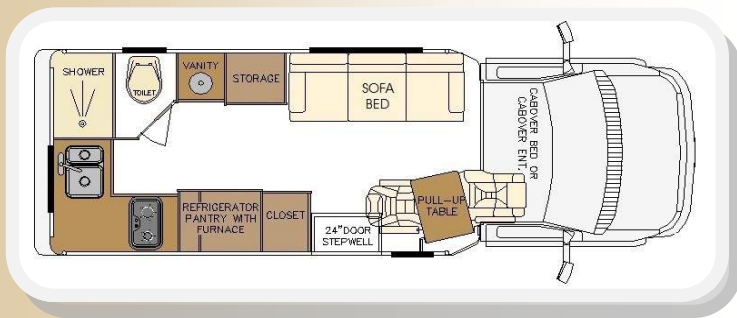
Born Free Freedom

Freedom
23' 9"
(E-Series Chassis)



Royal Freedom
26' 11"
(F-Series Chassis)

The Born Free Freedom gives you the best of both worlds in any of the 23' floor plan designs. The shorter, compact size allows you to go wherever your imagination would like to take you. The Freedom provides a roomy, spacious interior design that feels like a larger motor home. The biggest surprise in a coach of this size is the separate shower that you typically would only find in a larger coach. The living room has the diversity to allow you to design any furniture option and combination we offer to meet your family's needs. Our queen size cab-over bed option now gives you a very comfortable memory foam mattress. Coupled with Flexsteel chairs and Villa sofa beds, you will have the finest furniture choices in the industry. New amenities such as all LED lighting both inside & out, power day/night shades, laid tile floor and glass tile back splash are just a few of the features found in the Freedom giving you the feel of a larger luxury motor home, in a much smaller size!





Born Free Spirit

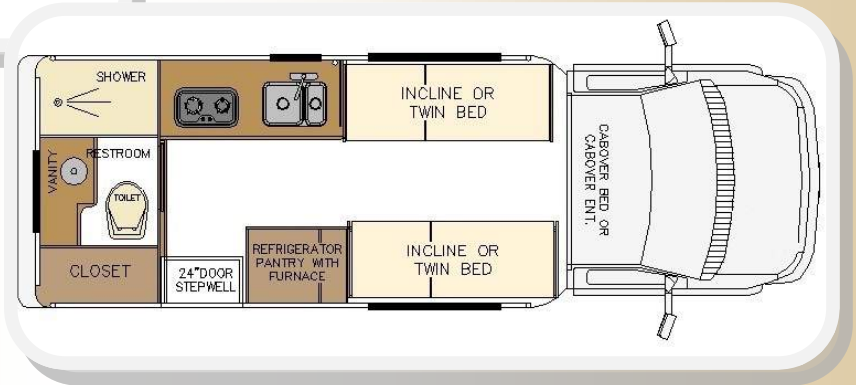
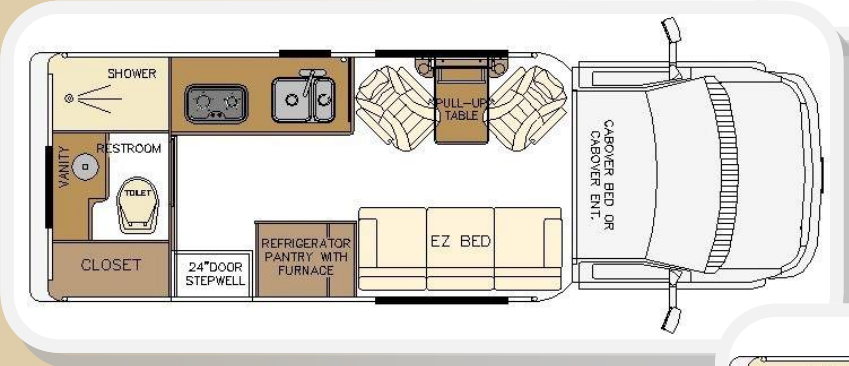
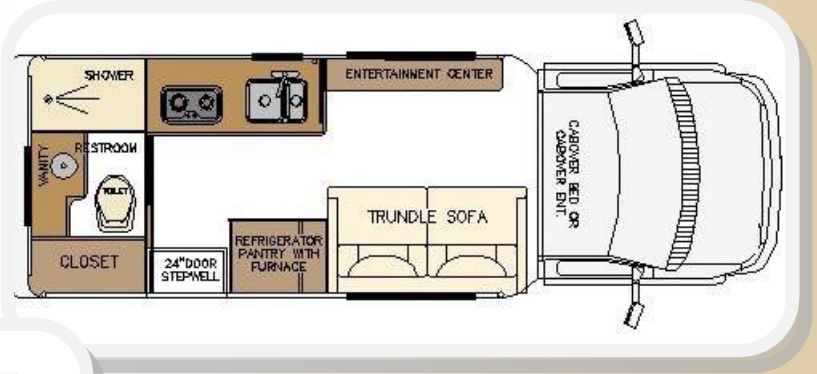
Spirit
24' 6"
(E-Series Chassis)



Royal Spirit
27' 9"
(F-Series Chassis)

Elegance, style, comfort, and amenities galore are yours in the Born Free 24' Spirit. Since its introduction, this model has stolen the hearts and imagination of America's most discriminating motorcoach enthusiasts.

Beginning with the bathroom that's a classic example of sheer elegance, a kitchen that's so conveniently arranged you'll be tempted to duplicate it in your home, plus a living room with furniture you'll always be comfortable in and proud of. You'll be the envy of everyone in this beautiful and functional creation. It's our most popular 24' floor plan, and is now available with either the queen size cabover bed, or oak entertainment center/TV option.





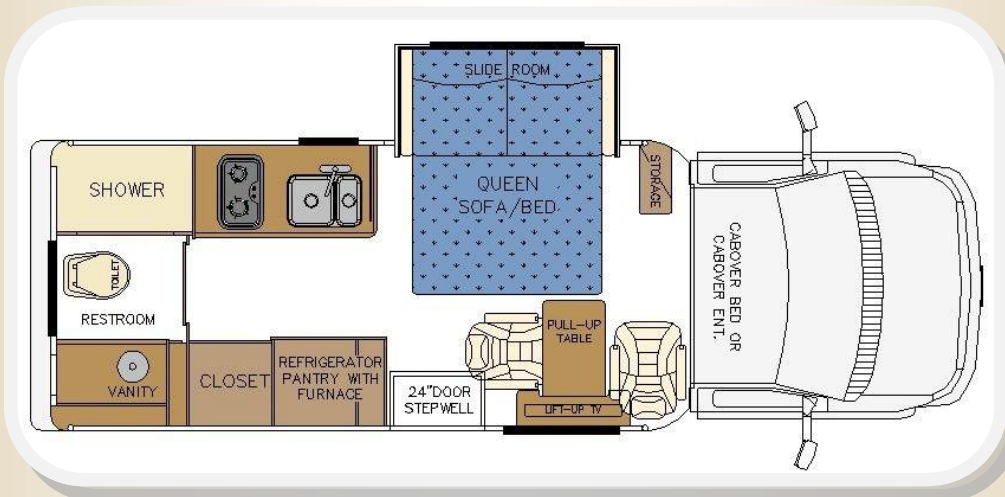
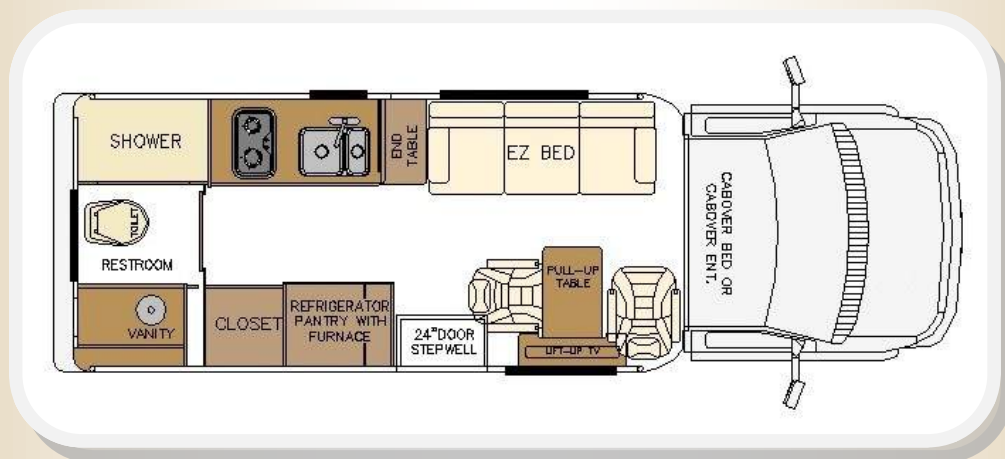
Born Free Triumph

Triumph
25' 2"
(E-Series
Chassis)

Royal Triumph
27' 9"
(F-Series Chassis)



The Triumph features a slide-out option that opens to create a spacious living room. The sofa located in the slide room folds out to two recline positions, or the electric trundle makes into a very comfortable 76" X 60" queen size bed. Two comfortable Flexsteel swivel chairs and a pull-up table opposite the sofa complete the living room area and provide a cozy area for dining. The kitchen includes a 3-burner stove with glass top for expanded countertop space, a convection microwave oven, a full 7.0 cu. ft. refrigerator/freezer, a sink with two compartments, and a pantry for canned goods. The full size bathroom comes complete with toilet, sink, separate shower, and storage. A 32" double wardrobe provides for ample hanging clothes storage, and for organizing other personal items in the lower areas. When selected with the cabover bed option, the unit can comfortably sleep four.





Born Free Splendor

Splendor

27' 1"

(E-Series Chassis)

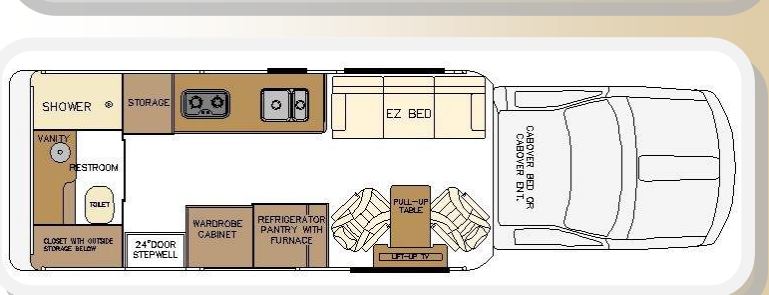
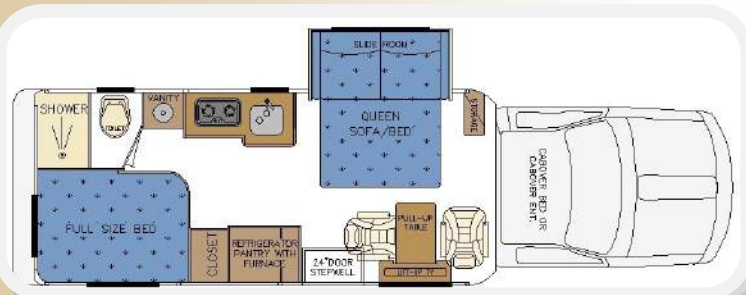
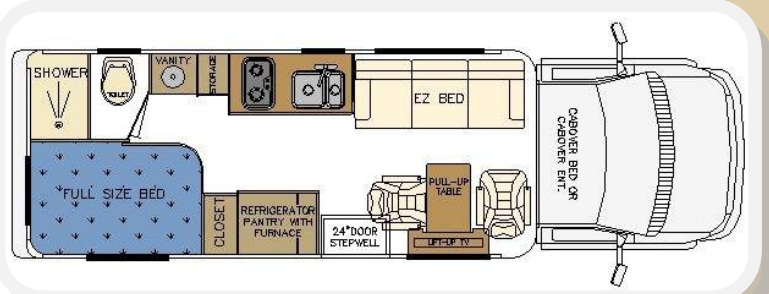
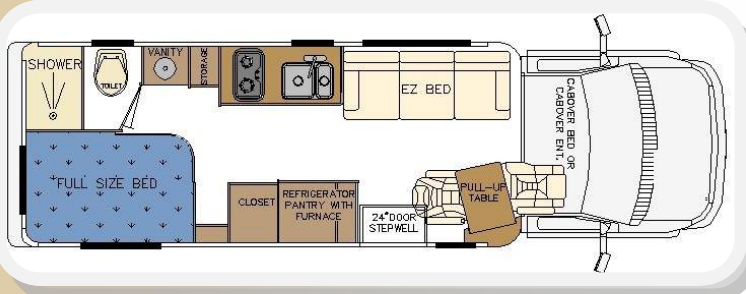
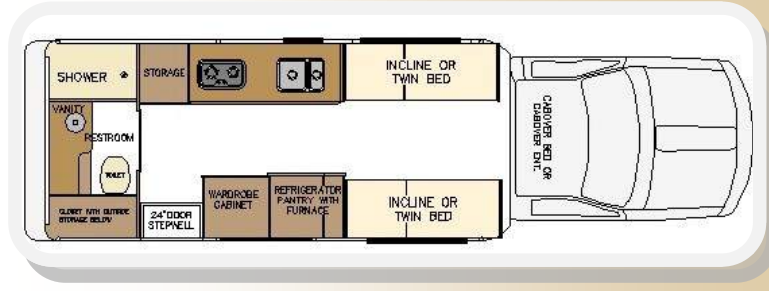
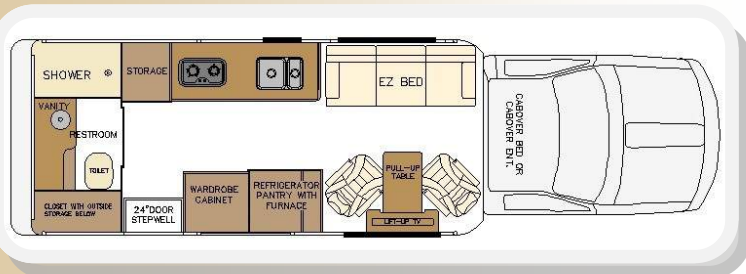
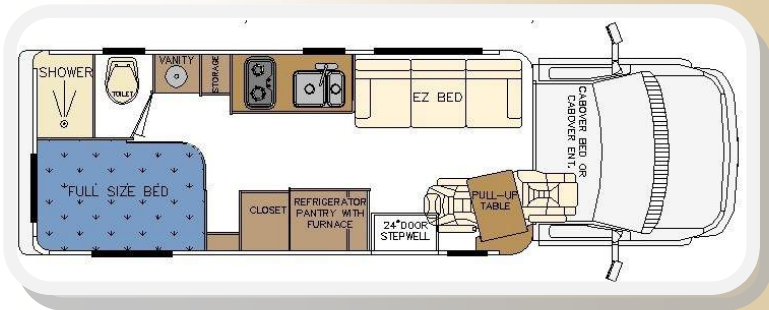


Royal Splendor

29' 8"

(F-Series Chassis)

Here's a model that's bound to be a hit with everyone. It has it all...a made-up bed, a full-size front living room, with a Flexsteel sofa bed, extremely comfortable chairs and a pull-up table with laptop computer storage below. This model is not only elegant, but the additional storage spaces and extended kitchen area makes it a palace for two, or adequate for a family of six if desired. Available is a comforter, with velcro attached sheets, which eliminates bed making problems for ever.





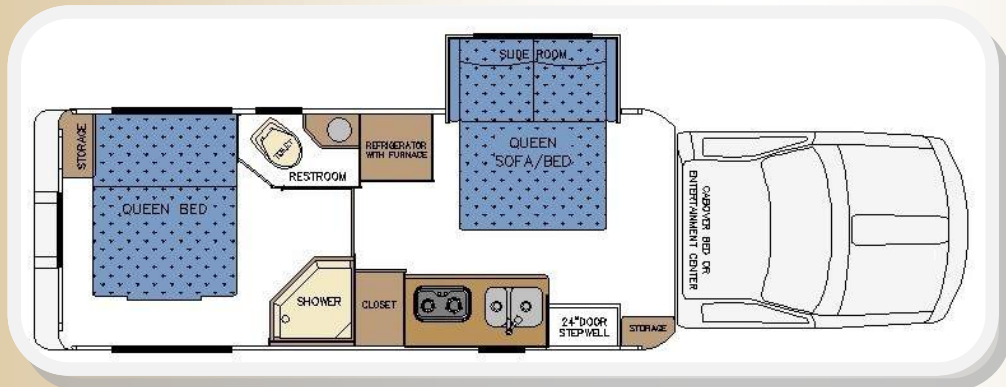
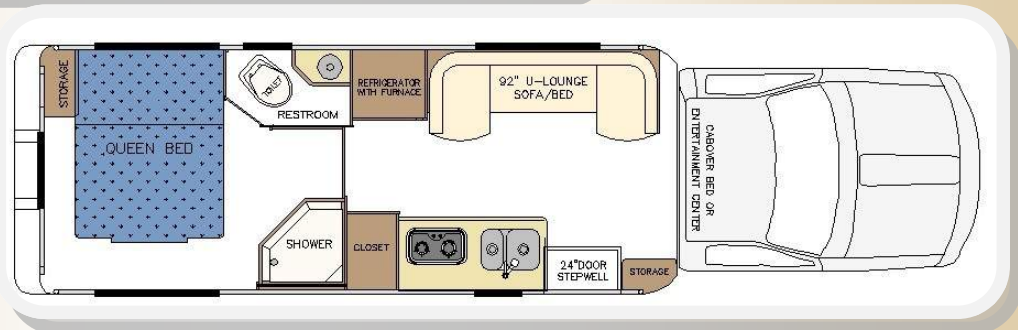
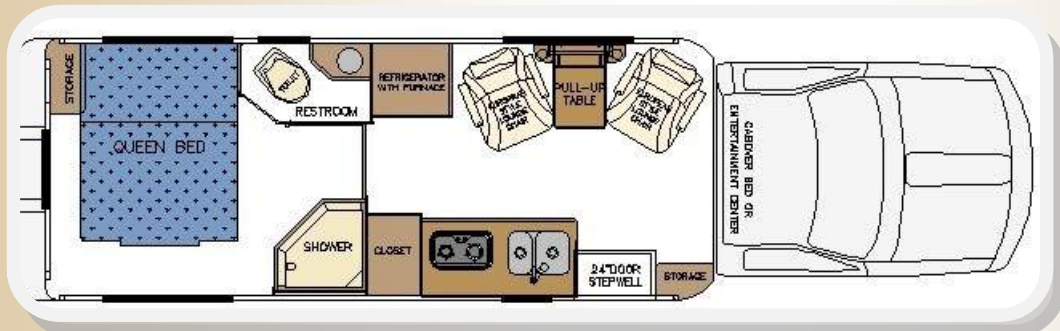
Born Free Majestic



Royal Majestic
31' 11"
(F-Series Chassis)



Here is a model that will make any one who wants a made up bed happy. The Majestic has a 76" x 60" walk around bed. Full size living area with a U-lounge or two chairs and pull-up table are available in this coach. This model is built on a F-Series chassis and allows the availability of a 6.7 liter diesel motor. The full size bathroom comes with toilet, sink, and a separate shower. If sheer elegance is what you want this model is for you.





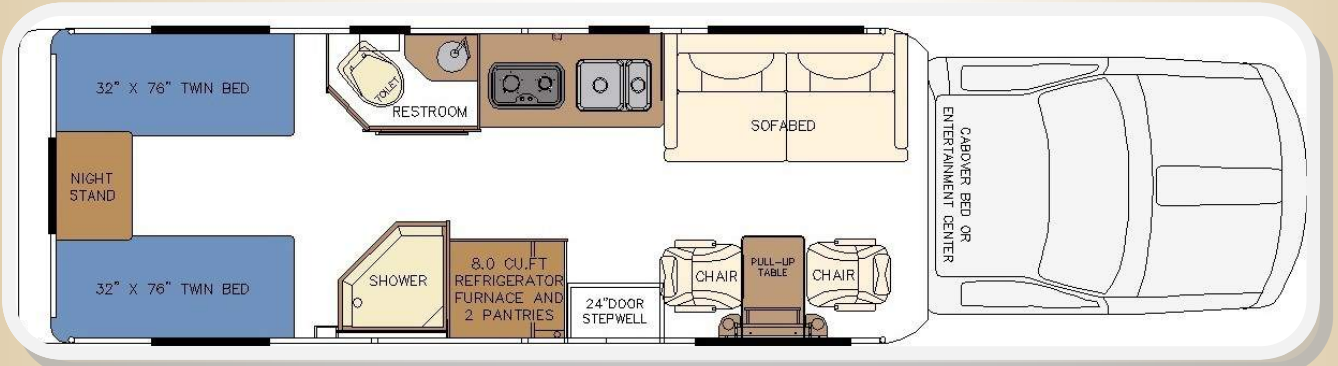


Born Free Imperial

Royal Imperial
33' 7"
(F-Series Chassis)



If you are downsizing from a Class A, or just shopping for a larger motor home, take a look at the Imperial. Born Free has matched our unique body style with the Ford F-550 truck chassis to create a model with plenty of roominess. Available with two slide rooms, this layout has a front living room as well as a rear separated bedroom. The bedroom features a made-up bed, while the living room has a sofa/bed. The Imperial can be ordered to sleep up to 5 adults if the cab-over is ordered with the bed option. The kitchen features the latest appliances with 7 cubic feet of refrigerator space. The bathroom has a corner shower as well as a beautiful vanity. Storage is abundant! Large TV's are designed into both the living room and bedroom designs. Entry into the truck cab is similar to a pickup truck and far different than our larger competitors offer in a class A. Take a real look and design it your way from our list of many options!



This model can also be selected with a rear queen bed in place of the twin beds. The queen bed includes a night stand on each side of the bed and overhead cabinets, one with a hanging closet.



Born Free Mobility RV's

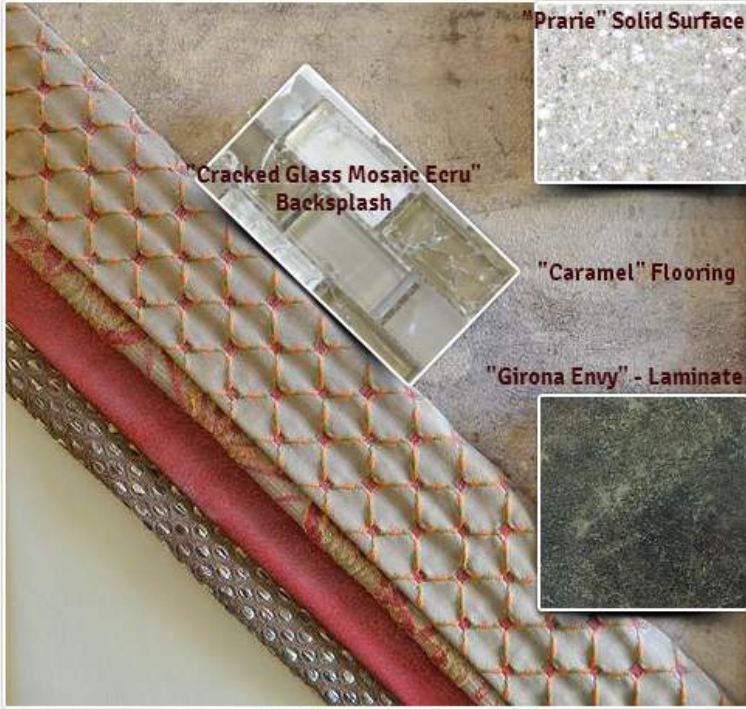


Born Free is proud to offer Mobility RV specialty models to those RV enthusiasts that wish to continue their travel and camping in spite of mobility limitations. The Born Free staff will work with you to match all the comforts of our other models in combination with special features required for your mobility challenges. Models can start as small as 24' and go up to 33' in length, depending on your specific needs. The same exceptional quality and safety go into our mobility models as any Born Free models.





2015 Born Free Interior Color Options



Option #1: "Prairie"



Option #2: "Horizon"



Option #3: "Vermillion"



Cabinetry Selections

Not sure that Options 1-3 fit your taste? Feel free to mix and match selections from each option to design the RV that fits your taste.

2015 Born Free Exterior Color Options

Full Body Paint with striping ~ or ~ Fiberglass White with striping



Paint Color Options

Maroon - Gray

Blue - Gray

Orange - Gray

Green - Gray

Striping Color Options





*FL = Front Lounge Model
*RSK = Rear Side Kitchen Model

	Keyless Remote Entry	Keyless Entry Pad	Daytime Running Lights	Heavy Duty Alternator	Passenger Airbag Shutoff Switch	Adjustable Pedals	Dash Electronic Message Center	Cloth Flexsteel Captain's Chairs w/Power Lumbar	Power Windows & Door Locks & Cruise Control	6-Way Power Driver's Seat	Rearview Mirror	Heated, Power Side Mirrors	Rearview Mirror w/Compass & Temperatures	Auxiliary Start	Stainless Steel Tailpipe Extension	4-Wheel Disc Brakes with ABS	Tow Package with 12 Volt Plug	Super Spring Suspension Upgrade	Integrated Trailer Brake Controller	Front Stabilizer Bar
Jewel ~ Ford E350 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Jewel ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Freedom FL* ~ Ford 350 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Freedom FL* ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Freedom RSK* ~ Ford E350 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Freedom RSK* ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Freedom FL* or RSK* ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Spirit ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Spirit ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Spirit "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Spirit "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Triumph ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Triumph w/ Slide-Out ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Triumph ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Triumph w/ Slide-Out ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Triumph "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Triumph "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Splendor ~ Ford E450 Chassis	X		X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Splendor ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Splendor w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Splendor "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X		X	X	X	X		X	X	X	X	X	X	X		X
Royal Splendor "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Majestic ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Majestic w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Majestic "M" ~ Ford 550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Imperial ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Imperial w/ (2) Slide-Outs ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X
Royal Imperial "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X			X	X	X	X	X	X	X

Born Free RV

Coach Specifications...



continued

*FL = Front Lounge Model
*RSK = Rear Side Kitchen Model

	Traction Control System	Aluminum Wheels	Borg Valve Stem Extenders	Oak or Alder Raised Panel Cabinetry w/Wood Edge Banding	Solid Surface Countertops & Tile Backsplash	Villa Furniture—All Sofas / Sofa Beds	Flexsteel Furniture—All Arm Chairs, Chassis Cab Chairs	Ultra Leather Furniture	Sink	Double Bowl Undermount Stainless Steel Kitchen Sink	Undermount Stainless Steel Bathroom Sink	Brushed Nickel Fixtures	Exterior Vented Range Hood	7 Cubic Foot 120V/LPG Refrigerator w/ Freezer	Microwave / Convection Oven	30,000 BTU LP Furnace with Digital Thermostat	Fantastic Fan in Bathroom & Livingroom	LED Interior Lighting	Porcelain Toilet	Electronic Day / Night Shades
Jewel ~ Ford E350 Chassis	X			X	X	X	X	X		X	X	X	X	X	X	X	X	X	X	X
Jewel ~ Ford E450 Chassis	X			X	X	X	X	X		X	X	X	X	X	X	X	X	X	X	X
Freedom FL* ~ Ford 350 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Freedom FL* ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Freedom RSK* ~ Ford E350 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Freedom RSK* ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Freedom FL* or RSK* ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Spirit ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Spirit ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Spirit "M" ~ Ford E450 Chassis (Mobility RV)		X		X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Spirit "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Triumph ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Triumph w/ Slide-Out ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Triumph ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Triumph w/ Slide-Out ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Triumph "M" ~ Ford E450 Chassis (Mobility RV)		X		X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Triumph "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Splendor ~ Ford E450 Chassis	X			X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Splendor ~ F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Splendor w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Splendor "M" ~ Ford E450 Chassis (Mobility RV)		X		X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Splendor "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Majestic ~ F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Majestic w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Majestic "M" ~ Ford 550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Imperial ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Imperial w/ (2) Slide-Outs ~ F550 Chassis	X	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X
Royal Imperial "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X	X	X

Born Free RV

Coach Specifications...

continued



*FL = Front Lounge Model
*RSK = Rear Side Kitchen Model

	Molded Fiberglass Body	Fiberglass Floor with Plywood Core	Fiberglass Running Boards	All LED Body Lighting	Rear Ladder and Roof Rack	Exterior Shower	Black Tank Flush System	Garnet Non-Intrusive Tank Probes	Water Hose & Sewer Hose	Cable TV Connection	TV Antenna with Signal Booster	2 Deep Cycle Coach Batteries on Pull-Out Tray	Exterior 110 V Outlet	Tinted Thermo Paned Frameless Windows	Lighted Engraved Door Handle	Generator Fuel Shutoff Valve	Inverter / Battery Disconnect	4.0 KW Onan Gasoline Generator	Bluetooth	Cab Touchscreen AM/FM/DVD/CD Receiver w/ Bluetooth	Rand McNally Navigation and Back-Up Camera
Jewel ~ Ford E350 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Jewel ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Freedom FL* ~ Ford 350 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Freedom FL* ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Freedom RSK* ~ Ford E350 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Freedom RSK* ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Freedom FL* or RSK* ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Spirit ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Spirit ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Spirit "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Spirit "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Triumph ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Triumph w/ Slide-Out ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Triumph ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Triumph w/ Slide-Out ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Triumph "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Triumph "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Splendor ~ Ford E450 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Splendor ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Splendor w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Splendor "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Splendor "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Majestic ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Majestic w/ Slide-Out ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Majestic "M" ~ Ford 550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Imperial ~ Ford F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Imperial w/ (2) Slide-Outs ~ F550 Chassis	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Imperial "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Born Free RV

Coach Specifications...



continued

*FL = Front Lounge Model
*RSK = Rear Side Kitchen Model

	15,000 BTU Roof Air	15,000 BTU Ducted Roof Air	Electric Awning with Remote Light	Premium LED TV	2nd Gen. On-Demand Tankless LPG Water Heater	Tubular Steel Rollbars	Dera Ceramic Style Tile Flooring	Sliding Bathroom Door	Kenyon SILKEN 2 Induction Cook Top	Firefly Fully Dimmable Lighting System	Premium Shower Faucet and Mixer	Memory Foam Cab-over Bed	2,000 Watt Outback Under-floor Inverter	Smart Plug Shoreline	3 LB. Fire Extinguisher	LP, CO and Smoke Detectors	Roll In Shower	Wheel Chair Lift	Transfer Seat	Q Straint System
Jewel ~ Ford E350 Chassis	X		X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Jewel ~ Ford E450 Chassis	X		X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Freedom FL* ~ Ford 350 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Freedom FL* ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Freedom RSK* ~ Ford E350 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Freedom RSK* ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Freedom FL* or RSK* ~ Ford F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Spirit ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Spirit ~ Ford F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Spirit "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Spirit "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Triumph ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Triumph w/ Slide-Out ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Triumph ~ Ford F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Triumph w/ Slide-Out ~ Ford F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Triumph "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Triumph "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Splendor ~ Ford E450 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Splendor ~ F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Splendor w/ Slide-Out ~ F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Splendor "M" ~ Ford E450 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Splendor "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Majestic ~ F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Majestic w/ Slide-Out ~ F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Majestic "M" ~ Ford 550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Royal Imperial ~ Ford F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Imperial w/ (2) Slide-Outs ~ F550 Chassis		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
Royal Imperial "M" ~ Ford F550 Chassis (Mobility RV)		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Born Free RV
Coach Specifications



MEASUREMENTS & WEIGHTS

*Standard height shown. Overall height subject to options selected.

*Weights will tend to vary some. The weight shown in the chart reflects previously built coaches with various options selected.

Imperial w/ (2) Slide-Outs Ford F550 Chassis	33' 7"	11' 5"	8' 6"	7'	7' 10"	19,500			47	47	35	19.5
Imperial Ford F550 Chassis	33' 7"	11' 5"	8' 6"	7'	7' 10"	19,500			47	47	35	19.5
Majestic w/Slide-Out Ford F550 Chassis	31' 11"	11' 5"	8' 6"	7'	7' 10"	19,500	16,720		47	47	35	19.5
Majestic Ford F550 Chassis	31' 11"	11' 5"	8' 6"	7'	7' 10"	19,500	16,220		47	47	35	19.5
Royal Splendor w/Slide-Out Ford F550 Chassis	29' 8"	11' 5"	8' 6"	7'	7' 10"	19,500	16,250		47	47	35	19.5
Royal Splendor Ford F550 Chassis	29' 8"	11' 5"	8' 6"	7'	7' 10"	19,500	15,780		47	47	35	19.5
Splendor Ford E450 Chassis	27' 1"	10'	8'	6' 4" - 7'	7' 4"	14,500	12,560		35	21	35	19.5
Royal Triumph w/Slide-Out Ford F550 Chassis	27' 9"	11' 5"	8' 6"	7'	7' 10"	18,000	15,900		47	47	29	19.5
Royal Triumph Ford F550 Chassis	27' 9"	11' 5"	8' 6"	7'	7' 10"	18,000	16,120		47	47	29	19.5
Triumph w/Slide-Out Ford E450 Chassis	25' 2"	10'	8'	6' 4" - 7'	7' 4"	14,500	12,620		21	35	29	19.5
Triumph Ford E450 Chassis	25' 2"	10'	8'	6' 4" - 7'	7' 4"	14,500	12,020		21	35	29	19.5
Royal Spirit Ford F550 Shassis	27' 9"	11' 5"	8' 6"	7'	7' 10"	18,000			47	47	29	19.5
Spirit Ford E450 Chassis	24' 6"	10'	8'	6' 4" - 7'	7' 4"	14,500	11,580		21	35	29	19.5
Royal Freedom Ford F550 Chassis	26' 11"	11' 5"	8' 6"	7'	7' 10"	18,000	13,180		47	47	24.5	19.5
Freedom (RSK) Ford E450 Chassis	23' 9"	10'	8'	6' 4" - 7'	7' 4"	14,500	11,900		29	21	24.5	19.5
Freedom (RSK) Ford E350 Chassis	23' 9"	10'	8'	6' 4" - 7'	7' 4"	12,300	11,240		29	21	24.5	19.5
Freedom (FL) Ford E450 Chassis	23' 9"	10'	8'	6' 4" - 7'	7' 4"	14,500	11,900		21	13	29	19.5
Freedom (FL) Ford E350 Chassis	23' 9"	10'	8'	6' 4" - 7'	7' 4"	12,300	11,240		21	13	29	19.5
Jewel Ford E450 Chassis	21' 10"	10'	8'	6' 4" - 7'	7' 4"	14,500	10,240		29	21	24.5	19.5
Jewel Ford E350 Chassis	21' 10"	10'	8'	6' 4" - 7'	7' 4"	12,300	9,980		29	21	24.5	19.5
Overall Length												
Overall Height (Including A/C)												
Overall Width (Mirrors Folded)												
Interior Height												
Interior Width												
Gross Vehicle Weight Rating (lbs.)												
Completed RV Weight (lbs.)												
<u>TANK CAPACITIES</u>												
Gray Tank (Gallons)												
Black Tank (Gallons)												
Fresh Tank (Gallons)												
LP Tank (Gallons)**												

**Actual filled LP capacity is 80% of listing due to safety shut-off required on tank.

**Options selected may effect all holding tank sizes. The largest possible tanks will be used when options selected require a different size.

Born Free Factory and Showroom



Factory Reception





**CABINET
MASTERS**
1420 13TH ST N
HUMBOLDT, IA

All Fiberglass and Cabinetry in Born Free RV's are designed produced and assembled at our factory location. Plan a visit to our factory to see first hand as we produce America's #1 Class C RV! If you will be traveling in an RV, we welcome you to stay in our campground during your visit.



**FIBERGLASS
FABRICATORS
INC.**

Born Free Customer Service



Picture Yourself...

Taking Vacations That Memories Are Made Of



Escape from everyday life... See the country in a luxurious Born Free.

Warranties

Ford E-350/E-450/F-450/F-550: 3 year/ 36,000 mile limited bumper-to-bumper

5 year/60,000 mile Powertrain Warranty; 5 year /60,000 mile Safety Restraint System;

5 year/Unlimited mile Corrosion (Perforation) warranty;



Born Free RV

1505 13th St. North

Humboldt, Iowa 50548

515-332-3755

800-247-1835

*Taking you places
that fit your Lifestyle*



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